FINISH & EDGE PROFILES

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### SURFACE FINISHES

<table>
<thead>
<tr>
<th>FINISH CODE</th>
<th>FINISH NAME</th>
<th>SURFACE</th>
<th>KNOTS</th>
<th>WOOD QUALITY</th>
</tr>
</thead>
<tbody>
<tr>
<td>AP</td>
<td>Antique Patination</td>
<td>sanded (smooth)</td>
<td>some knots</td>
<td>B/C</td>
</tr>
<tr>
<td></td>
<td></td>
<td>worm holes + cuts + scratches</td>
<td></td>
<td></td>
</tr>
<tr>
<td>RL</td>
<td>Raw Look</td>
<td>brushed</td>
<td>many knots</td>
<td>C/C</td>
</tr>
<tr>
<td>SC</td>
<td>Soft Cracks</td>
<td>sanded (smooth)</td>
<td>many knots</td>
<td>C/C</td>
</tr>
<tr>
<td></td>
<td></td>
<td>soft cracks</td>
<td></td>
<td></td>
</tr>
<tr>
<td>UP</td>
<td>Natural</td>
<td>sanded (smooth)</td>
<td>very few and small knots</td>
<td>A/B</td>
</tr>
<tr>
<td>FK</td>
<td>Filled Knots</td>
<td>sanded (smooth)</td>
<td>many knots</td>
<td>C/C</td>
</tr>
<tr>
<td></td>
<td></td>
<td>filled knots (dark woodfiller)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>RL + AP</td>
<td>Raw Look + Antique Patination</td>
<td>brushed</td>
<td>many knots</td>
<td>C/C</td>
</tr>
<tr>
<td></td>
<td></td>
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<td></td>
<td></td>
<td>soft cracks</td>
<td></td>
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</table>

standard finish

more finish combined
FINISH AP: ANTIQUE PATINATION

SURFACE:
- Sanded (smooth)
- Fake worm holes + cuts + scratches

KNOTS:
Some knots allowed

WOOD QUALITY:
B/C
FINISH RL:  RAW LOOK

SURFACE:  BRUSHED

KNOTS:  MANY KNOTS ALLOWED

WOOD QUALITY:  C/C
FINISH SC: SOFT CRACKS

SURFACE:
- Sanded (Smooth)
- Soft Cracks

KNOTS:
Many knots allowed

WOOD QUALITY:
C/C
FINISH UP: NATURAL

SURFACE: Sanded (Smooth)

KNOTS: Very few and small knots allowed

WOOD QUALITY: A/B
FINISH FK: FILLED KNOTS

SURFACE:
- Sanded (smooth)
- Filled Knots (Dark Woodfiller)

KNOTS:
Many knots allowed

WOOD QUALITY:
C/C
SURFACE:
• BRUSHED
• FAKE WORM HOLES + CUTS + SCRATCHES

KNOTS:
MANY KNOTS ALLOWED

WOOD QUALITY:
C/C

FINISH RL + AP: RAW LOOK + ANTIQUE PATINNATION
FINISH RL + SC:
RAW LOOK + SOFT CRACKS

SURFACE:  
• BRUSHED  
• SOFT CRACKS

KNOTS:  
MANY KNOTS ALLOWED

WOOD QUALITY:  
C/C
FINISH AP + SC: ANTIQUE PATINATION + SOFT CRACKS

SURFACE:
• Sanded (smooth)
• Fake worm holes + cuts + scratches
• Soft cracks

KNOTS:
Some knots allowed

WOOD QUALITY:
C/C
SURFACE:
- BRUSHED
- SOFT CRACKS
- FAKE WORM HOLES + CUTS + SCRATCHES

KNOTS:
MANY KNOTS ALLOWED

WOOD QUALITY:
C/C

FINISH RL + AP + SC:
RAW LOOK + ANTIQUE PATINATION + SOFT CRACKS
EDGEPROFILES

code 1: angular (Harlekin)

code 2: arched (R66)

code 3: rounded (PISA)

code 4: straight

code R: organic

code D: 65 degrees

EDGEPROFILE “R” and “D” ONLY ALONG THE 2 LONGER SIDES (AS STANDARD)
A/B QUALITY: NOT OK!!!!

WHY:
THIS KNOT IS TOO DARK/VISIBLE
B/C QUALITY: NOT OK!!!!

WHY:
THE KNOT IS TOO OPEN/DEEP (YOU CAN SEE THROUGH IT)
C/C QUALITY: NOT OK!!!!

WHY:
THE KNOT IS TOO OPEN/DEEP (YOU CAN SEE THROUGH IT)